

IMPACT

By recycling over 200 tons of paper annually, we save:



3,709



82,916 gallons



1,527,400 gallons

Our recycling efforts have resulted in a reduction of more than 51,000 cubic feet of material--or almost 14 full semi-truck loads--sent to the landfill annually. In addition to the landfill reduction is the elimination of the fuel and exhaust fumes for the trucks.

YOUR CHANCE

Employees of BUNN are strongly encouraged to use earth-friendly practices at work and to carry those habits to their homes. This brochure was created to promote knowledge about the many ways we all can implement small changes in our daily lives to sustain our environment for generations to come.

be

MINDFUL OF YOUR CARBON FOOTPRINT
AND ALWAYS ASK,

“WHAT CAN I DO?”



don't
throw
me away,
share me
with a friend

Help the environment and communicate with us electronically!

Friend Us, Fan Us, Follow Us



 **BUNN**
Bunn-O-Matic Corporation

Questions or concerns?
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MAKING A DIFFERENCE
ONE CUP AT A TIME.

Our commitment to environmental stewardship

 **BUNN**

MISSION

Recognizing that our business operation impacts the total environment, "Respect Earth" reflects BUNN's continuing focus on preserving the earth for future generations throughout our supply chain. We are driven to continually identify ways to incorporate this respect for our natural resources into our daily business practices and products.



ENERGY

Our electricity, natural gas, water and diesel fuel use is monitored and calculated for both consumption and carbon footprint. We partner with local utility companies to audit energy consumption and install changes to become more efficient. Changes include:

- Efficient fluorescent lighting is continuing to replace older incandescent or metal halide models.
- The majority of workstation electrical equipment, including computers and monitors, is turned off at the end of the day.
- Fuel with an 11% bio-diesel consumption powers the truck fleet.
- Engine idle times were significantly reduced by installing generator sets in long-haul trucks.
- Production testing of machines eliminates significant water consumption.

RESPONSIBLE PRODUCT DESIGN

LED Lights: Converting product displays to long-life, energy-saving LED lights has a considerable impact on energy use. By using LED lights in the cold beverage systems (JDF-2S and JDF-4S), up to 76 kilowatt hours can be saved annually. The result is a reduction of up to 54% less energy used for the product display.

Energy Saver Mode: Many new products have an Energy Saver Mode feature that lowers or turns off the tank heater during periods of inactivity.

Vacuum Servers vs. Traditional Warmers: BUNN features a full line of brewers that deliver hot

beverages directly into vacuum-insulated servers, eliminating the need for electric warming plates to keep the liquid hot for hours.

Foam Insulation: Foam insulation that is free of HFC's (hydrofluorocarbons) is now used exclusively to insulate Soft Heat® servers and the cabinets of liquid coffee and cold beverage dispensers.

Packaging: BUNN continues to use biodegradable corrugated 'honeycomb' cardboard instead of Styrofoam packing material where feasible. We are approximately 80% complete with the objective to eliminate the use of Styrofoam.

Electronics: Lead-free solder is used in the production of all electronic control boards.

RECYCLING

An important step in sustaining a healthy environment is recycling wherever and whenever possible. BUNN recycles a number of products at our facilities, and events are also regularly held that encourage employees to bring materials from home. This includes:

- Paper (office, newspaper, magazines, etc.)
- Cardboard
- Plastic bottles
- Aluminum, steel and metal containers
- Printer ink cartridges
- Eyeglasses
- Wood pallets
- Office equipment (electronics, furniture, etc.)
- Fluorescent bulbs and ballasts
- Electronic circuit boards
- Plastic parts
- Biodegradable cleaning supplies
- Rechargeable dry cell batteries
- TV's, stereos, miscellaneous home entertainment electronics
- Home small and large appliances
- Wet cell batteries
- Aerosol cans
- Clear and colored glass

REDUCTION

Over the past decade, we have increasingly relied on electronic communications to promote our products and services. It is estimated that our print catalog production has been reduced over 50%, annually saving trees, water and electricity. Also, we now electronically maintain hundreds of product specification sheets on our web site, www.bunn.com

as A DISPENSED
BEVERAGE EQUIPMENT
COMPANY, WE USE A LOT OF
CUPS! ALL ON-SITE PLASTIC AND
STYROFOAM CUPS HAVE BEEN
REPLACED WITH **RECYCLABLE
PAPER
PRODUCTS.**

THINK GLOBALLY, ACT LOCALLY

BUNN is proud to be an active member of the following organizations:

The Energy Forum encompasses residential and commercial initiatives to reduce energy consumption and improve recycling.

Cool Cities is a result of the United States Mayor's Climate Protection Agreement and is committed to a reduction in greenhouse gasses in accordance to the Kyoto Protocol at the city and government level.

Green Business Network of Springfield which organizes small businesses to introduce sustainable practices.

Springfield Green which sponsors community clean-up programs for parks and other public venues.

